



## TECHNICAL DATA SHEET

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### PART NUMBER

REVvive by RSG E-Coat

666233**91019**

COLOR: Tan

### PACKAGE SIZE

Aerosol, 15.2 Fl. oz. / Net Wt. 12.9 oz.

6/case

### DESCRIPTION

REVvive by RSG E-Coat is a corrosion-resistant, color-matched coating that restores the original appearance and gloss of factory e-coat. Use REVvive by RSG E-Coat on any e-coated panel, vehicle floor, engine bay, cross members, core supports, door skins. REVvive by RSG E-Coat can be used as a DTM primer or as a single coating to match the OEM finish, is available in 5 colors and is compatible with most basecoats.



### APPLICATION

**SUBSTRATES:** Can be applied to prepared OEM-painted surfaces, aluminum, bare steel, galvanized, SMC, fiberglass, polyester body filler.

**SURFACE PREPARATION:** For best results, ensure all rust and oxidation is removed from the area, and abrade as required, finishing with P320 grit. Apply 1-2 even medium coats allowing 10 minutes flash-off.

Galvanized surfaces must be Etch-primed prior to top-coating with REVvive by RSG E-Coat. Apply 1-2 light even coats of REVvive by RSG Acid Etch Primer, allowing 30 minutes drying time before applying REVvive by RSG E-Coat. (Please note - an Etch primer is not required on steel or aluminum substrates).

**MIXING:** Shake the aerosol can for at least 2 minutes before use.

**COATS:** 1-2 coats at a distance of approx. 10 inches from the surface gives a build thickness of 15 $\mu$  / 0.6 MIL.

**THEORETICAL COVERAGE:** 59 ft<sup>2</sup>/unit (theoretical coverage per unit assuming 100% transfer efficiency and giving the dry film thickness between indicated values.)

### TECHNICAL DATA

**FLASH OFF:** 10 minutes between coats

**DRYING TIME:** Dust-free @ 68 °F: 20 - 30 minutes

**OVER-PAINTING:** REVvive by RSG E-Coat may be overpainted with most water-based or solvent-based basecoats.

**FOR SOLVENT-BASED:** allow 30 minutes drying before over-coating.

**FOR WATER BASED:** allow to dry hard and abrade lightly with a scuff pad or fine abrasive before application.

**VOC INFORMATION:** Maximum Incremental Reactivity (MIR): 0.95 (Auto Body Primer)

### STORAGE INFORMATION

**SHELF LIFE:** 2 years from manufacture subject to good storage conditions.

Aerosol cans should be stored for two hours at room temperature before use. For long term storage, keep in a dry, well-ventilated area and away from direct sunlight and frost. To maximize the lifespan of your aerosol, always invert the can and spray upside down for a few seconds after each use to clear the nozzle. If the nozzle becomes blocked, remove it from the can and soak it in gentle thinners.

**RECOMMENDED STORAGE TEMPERATURE:** 41 °F - 77 °F

**RECOMMENDED APPLICATION TEMPERATURE:** 68 °F

### PRECAUTIONS

For use only by professional use only. Before use, read and follow all TDS, label and SDS precautions.



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