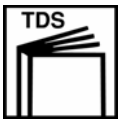


TECHNICAL DATA SHEET

FP401 - Gray Acrylic Primer
FP402 - Red Acrylic Primer

DESCRIPTION

FP401 and FP402 Acrylic Primer Surfacer are fast drying, easy sanding primer surfacers that offer good adhesion, fast filling characteristics, outstanding feather-edge characteristics and color holdout.



PHYSICAL DATA

4.59 pounds per gallon
 Pot life is unlimited.





SUBSTRATES

Treated Steel*, Fiberglass, Cured Body Filler, Treated Aluminum, OEM Enamels, OEM Lacquers, Refinish Lacquers, Refinish Enamels, Metal Etches.

*Steel must be treated with an Etching Primer or Metal Etch.



MIXING

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1		1
FP401 or FP402		FT210 or FT215 above 80°F



APPLICATION

1. Spray at 8-9 psi at the cap for HVLP or 40-45 psi for conventional guns.
2. Apply 2-3 wet coats allowing 5-10 minutes flash time between coats.



DRYING

May be sanded in 15-20 minutes. Excessive film build and cool temperatures will extend dry times.

Final Sanding
 To Seal
 To Topcoat

Sandpaper Grit
 P400*
 P600*
 *or equivalent