



## TECHNICAL DATA SHEET

www.refinishsolutionsgroup.com

### PART NUMBER

REVvive by RSG Acid Etch Primer

666233**91010**

COLOR: Gray

### PACKAGE SIZE

Aerosol, 15.2 fl. oz. / Net Wt. 12.9 oz.

6/case

### DESCRIPTION

Phosphoric acid ester formula promotes paint adhesion to difficult substrates, like galvanized steel and aluminum. Ideal for rub-throughs in primer prior to application of color and new bare metal panels. Creates an anti-corrosive barrier that prevents steel from rusting. Can be directly top-coated - no sanding required.



### APPLICATION

**SUBSTRATES:** Can be applied to fully cured paint, aluminum, galvanized and zinc-coated steel, bare steel, polyester body fillers, GRP.

**SURFACE PREPARATION:** For best results, ensure the surface is thoroughly cleaned, degreased, dried and dust free. Abrade wet or dry with P180-220, degrease and dry.

**MIXING:** Shake the aerosol can for at least 2 minutes before use.

**COATS:** 1 - 2 coats at a distance of approx. 10 inches from the surface gives a build thickness of 15 $\mu$  / 0.6 MIL.

**THEORETICAL COVERAGE:** 48 ft<sup>2</sup>/unit (theoretical coverage per unit assuming 100% transfer efficiency and giving the dry film thickness between indicated values.)

### TECHNICAL DATA

**FLASH OFF:** 3 - 5 minutes between coats.

**DRYING TIME:** Dust-free @ 68 °F: 10 - 20 minutes

**SANDING:** Dry: P400 - 600 if required, Wet: P600 - 800 if required

**OVER-PAINTING:** REVvive by RSG Acid Etch Primer may be overpainted with most water-based or solvent-based basecoats or solid colors. Under normal circumstances, REVvive by RSG Acid Etch Primer can be directly over-coated without sanding, and may be over-coated directly with top coat. If the repair requires additional build, primer filler should be used before topcoat is applied.

**VOC INFORMATION:** Maximum Incremental Reactivity (MIR): 0.95 (Auto-Body Primer)

### STORAGE INFORMATION

**SHELF LIFE:** 2 years from manufacture subject to good storage conditions.

Aerosol cans should be stored for two hours at room temperature before use. For long term storage, keep in a dry, well-ventilated area and away from direct sunlight and frost. To maximize the lifespan of your aerosol, always invert the can and spray upside down for a few seconds after each use to clear the nozzle. If the nozzle becomes blocked, remove it from the can and soak it in gentle thinners.

**RECOMMENDED STORAGE TEMPERATURE:** 41 °F - 77 °F

**RECOMMENDED APPLICATION TEMPERATURE:** 68 °F

### PRECAUTIONS

For use only by professional use only. Before use, read and follow all TDS, label and SDS precautions



**FORM # 8757-91010** REV. 01/19

© Saint-Gobain January 2019.

Norton is a registered trademark, and RSG is a trademark of Saint-Gobain Abrasives.